

TPM CIRCLE NO :- 3	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Q.A	RESULT AREA	P	Q	DEF:- A		C	D	S	M

CELL :- A294 S	CELL NAME:- Sector	MACHINE / STAGE :- Drilling	OPERATION :- Drilling
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KAIZEN THEME –To avoid A294 sector
Dia. 4.0 Hole shift.(Drill symmetry found 0.8 mm shift)

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS –A294 sector
Dia. 4.0 Hole shift.(Drill symmetry found 0.8 mm shift)

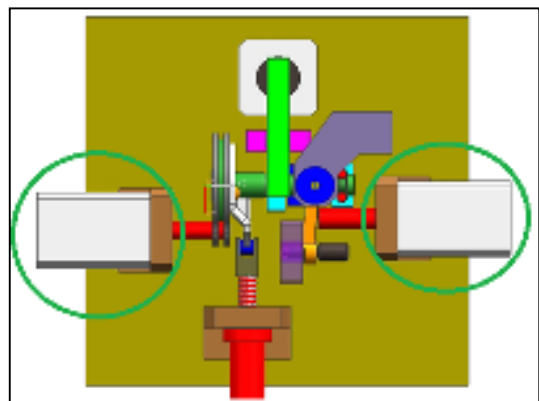


Manual clamping

BEFORE

IDEA :- Poka yoke to be implemented as Pneumatic clamping to be provided

COUNTERMEASURE:-1) Pneumatic clamping to be provided .



Pneumatic clamping to be provided

AFTER

BENCHMARK	25 No.
TARGET	0 No.
KAIZEN START	25.12.2014
TARGET DATE	5.3.2015/25.5.2015
KAIZEN FINISH	

TEAM MEMBERS :-
Ganesh Padwalkar ,Vijay Walunj,
Ajit Devkar,Umesh Pimple

- BENEFITS :-**
1. Prevent Re-occurrence Defect.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- Point to be added in Sustenance check sheet .

HOW TO DO: Audit
FREQUENCY : Alternate Day

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-	A361 Lever	04.06.15	Mr.Ajeet Deokar	In-process

WHY - WHY ANALYSIS :-

- Why 1** – A294 sector Dia. 4.0 Hole shift.
- Why 2** –During operation part get vibrate & disturb from his home position.
- Why 3** – Clamping in complete .
- Why 4** – No Poka.

ROOT CAUSE- –Poka

REGISTRATION NO. & DATE:- 25.12.2014

REGISTERED BY :- Ganesh Padwalkar

MANAGER’S SIGN :- Sunil kinkar

RESULT :-

Currently fixed operator & awareness given to operator